

# Sanitized Feed for Chicks

NEW COBB-VANTRESS MILL SERVES BREEDING OPERATIONS IN KENTUCKY, TENNESSEE



## Cobb Vantress Inc.

Siloam Springs, AR • 479-549-6009

**Founded:** 1916

**Feed production:** 104,000 tpy at two locations

**Number of employees:** 2,700

## Key personnel at Albany:

• Matt Ferguson, feed mill manager

## Supplier List

**Air compressor**.....Kaeser

**Batch control system**...Tyson Foods Inc.

**Bearing sensors**....Maxi-Tronic Inc.

**Bin level monitors**....BinMaster Level Controls

**Boiler**.....Clever Brooks

**Bucket elevators**...Hayes & Stolz Ind. Mfg. Co. Inc.

**Contractor**.....Todd & Sargent Inc.

**Conveyors (drag)**.....Tramco

**Conveyors (screw)**...Conveyors Inc.

**Distributor**..Hayes & Stolz Ind. Mfg. Co. Inc.

**Dust collection system**.....AIRLANCO

**Elevator buckets**.....Maxi-Lift Inc.

**Engineering**....Todd & Sargent Inc.

**Gates/diverters**.....Vortex

**Hammermill**...Mill Technology Co.

**Liquid tanks**.....Fastec

**Manlift**.....Schumacher Elevator Co.

**Microingredient system**.....InterSystems

**Mixer**...Hayes & Stolz Ind. Mfg. Co. Inc.

**Pellet cooler**....Geelen Counterflow

**Pellet crumbler**.....CPM Roskamp-Champion

**Pellet mill**.....CPM Roskamp-Champion

**Scales**..Rice Lake Weighing Systems

**Speed reducers**.....Dodge



*The new Cobb-Vantress 80,000-tpy feed mill on the outskirts of Albany, KY went into operation in January 2015. Photos by Ed Zdrojewski.*

Cobb-Vantress, Inc., a leading broiler genetics company, began manufacturing at its new 80,000-tpy feed mill in January 2015 to meet the special nutritional needs of young birds.

The mill, located on the outskirts of Albany, KY (606-387-0625), was built to serve two Cobb-Vantress parent chick hatchery complexes in Monticello, KY and Lafayette, TN.

*Reprinted from the July/August 2015 GRAIN JOURNAL*



*Matt Ferguson*

“It was good to have control over our own feed,” says Feed Mill Manager Matt Ferguson, who came to Albany in the fall of 2013 after working at the Cobb-Vantress mill in its headquarters city of Siloam Springs, AR.

To build the mill, Cobb-Vantress hired Todd & Sargent Inc., Ames, IA (515-232-0442). Ferguson notes that Todd & Sargent built the mill at Siloam Springs, as well. “[The Albany mill] is a copy of the older mill, with some improvements,” he says.

The main improvement, Ferguson explains, is the addition of a CPM hygieniser to the product flow between the steam conditioner and the pellet mill. The hygieniser is a long steam-jacketed auger that maintains mash feed at its steam-conditioned temperature, preventing bacterial growth prior to pelleting. Sanitized feed is critical for raising Cobb’s breeder stock.

Todd & Sargent began construction



*Combination steam conditioner and hygieniser ensure sterile feed going into the pellet mill below. All equipment is from CPM.*

on the \$15 million project in October 2013. Ferguson says the project went relatively smoothly in spite of extremely bad winter weather in 2014-15.

#### **Mill Specifications**

Todd & Sargent constructed a slip-form concrete mill on a 56-x-60-foot footprint and standing 175 feet tall. The structure includes 14 overhead ingredient bins holding an average of 1,400 tons, two mash bins holding 96 tons, and 10 finished feed bins holding 700 tons.

Ferguson says there are no whole grain storage tanks on site, since most

of the corn used is sourced from producers locally or, if necessary, from grain elevators at Franklin or Owensboro, KY.

The mill receives grain and soy meal at 100 tph. Whole grains are ground on a 200-hp Mill Technology cutter plate hammermill at 30-40 tph. Ferguson says the variable-speed drive allows operators to control the granulation without having to change screens.

Mill operations are under control of a customized automation program developed by Tyson Foods, Cobb’s parent company.

Ingredients are mixed in a three-ton, 50-hp Hayes & Stolz twin-screw mixer. Mixing time currently averages four to five minutes per batch. Microingredients are added at the mixer through an Intersystems 16-bin system utilizing loss-in-weight bins. Liquids and fats also are added at the mixer.

Following the steam conditioning and hygienising steps mentioned above, mash feed is pelleted using a 500-hp CPM Model 7932 pellet mill. Pellets then are treated with a Geelen counterflow cooler and an Apec fat coater. Virtually all of the pellets are crumbled in a CPM crumbler for feeding to young birds.

Cobb-Vantress operates a fleet of six feed trucks out of Albany. Trucks are loaded while parked on a 70-foot Rice Lake Weighing Systems truck scale using a Tramco loadout conveyor. Loading time averages 10 minutes.



*Feed truck is loaded by a Tramco loadout conveyor while parked on a Rick Lake truck scale.*

*Ed Zdrojewski, editor*