ELEVATOR BELT INSPECTION GUIDELINES

FRAYS - Indicate belt is off track and running to one side
TEARS - Indicate belt is off track and running to one side
SPLITS / CUTS - Belt is split or cut

CRACKS - Indicate belt is nearing point of failure
CRACKS (Behind Splices) - Indicate belt is nearing point of failure
CRACKS (Behind Splices) - Indicate wear from knee pulley

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EDGE DELAMINATION - Delamination of belt or exposed fabric

BUBBLE / DELAMINATION - Delamination of belt or exposed fabric

BOLT TENSION DAMAGE - Bolt heads pulled too tight into belt may damage carcass

BOLT TENSION DAMAGE - Bolt heads pulled too tight into belt can create wear surfaces between bolts

OIL SOAKED / SWELLING - Excessive oil contamination can severely damage belt, causing it to slip / not grip properly

GLAZING / SLICK SURFACE - If backside of belt is glazed or slick it may slip on head pulley and overheat